

VYSTUŽIT NA Ø 12H7
PO SVAŘOVÁNÍ
A POUŽITÍ
A POUŽITÍ

reaming to Ø 12H7
after welding
and surface coating

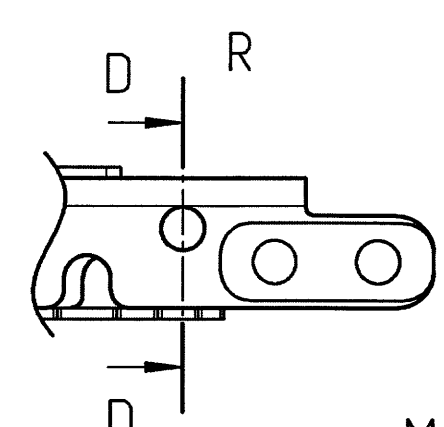
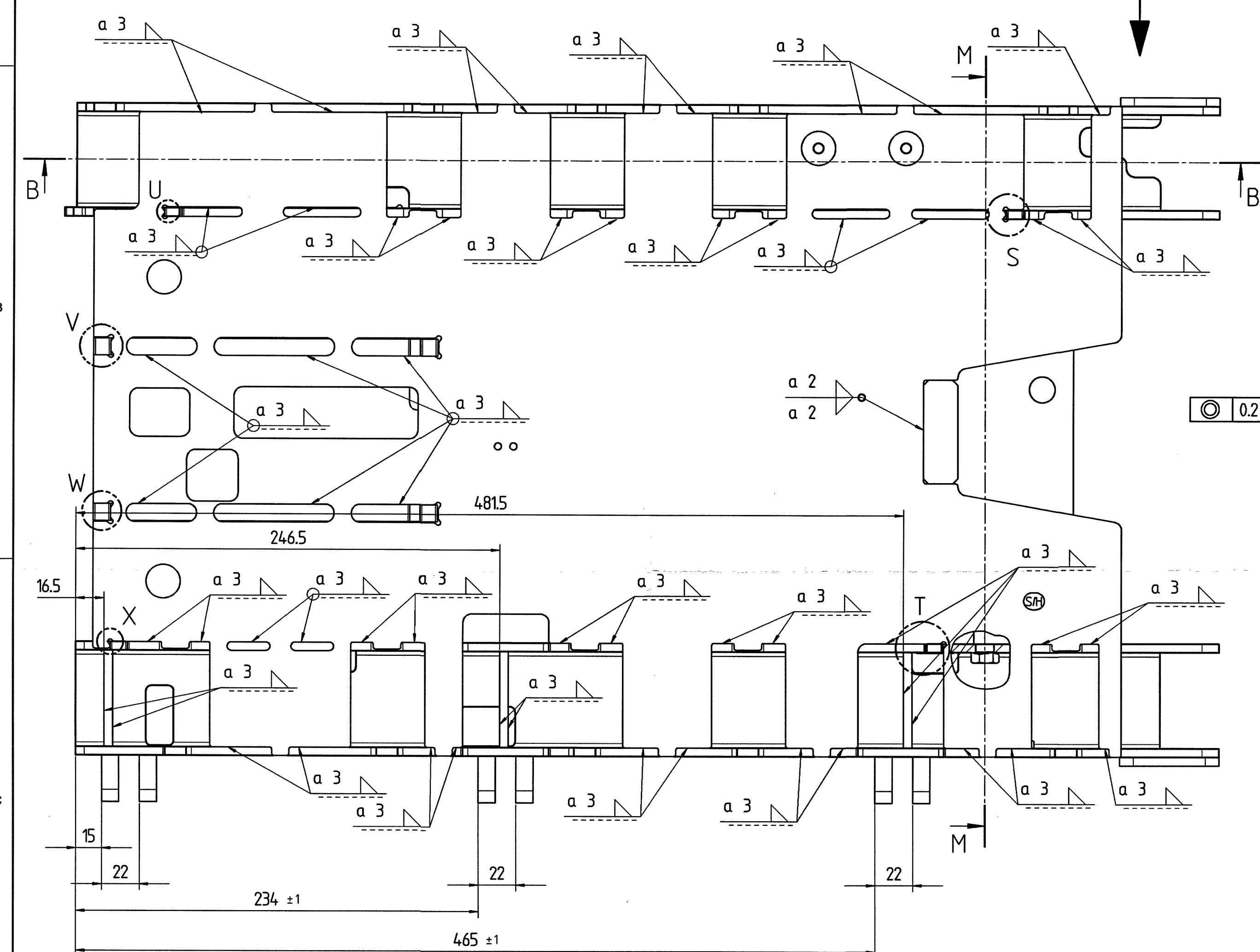
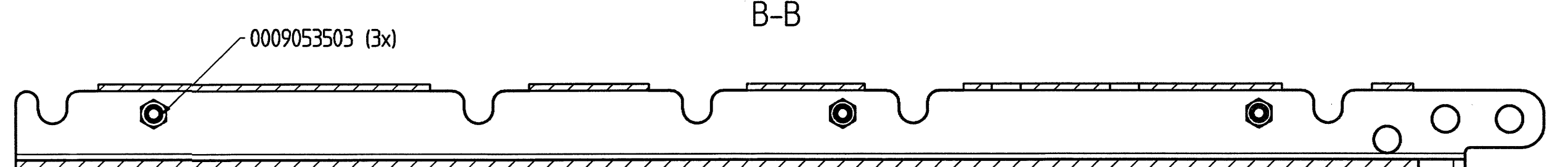
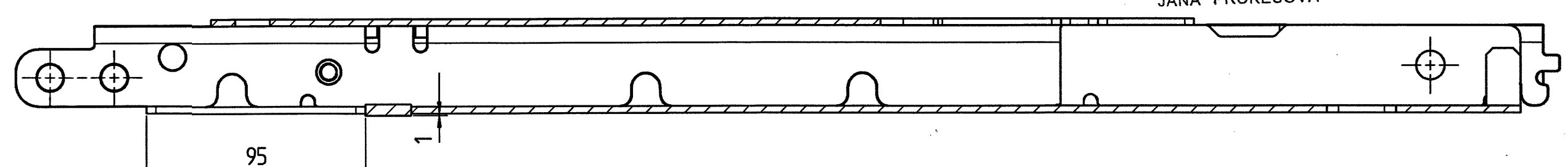
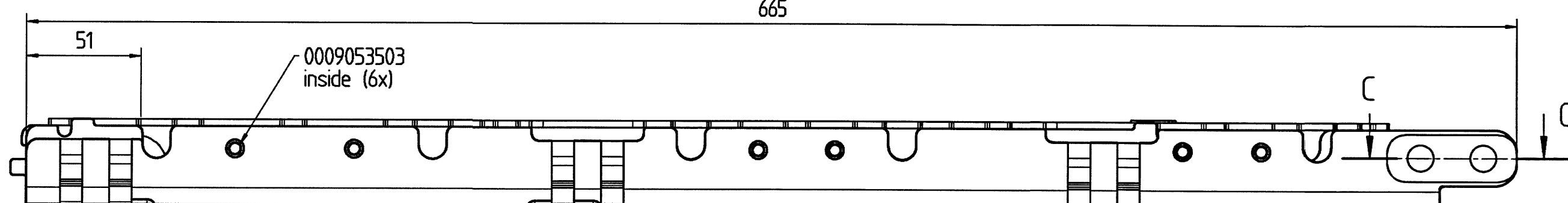
D-D

A-A

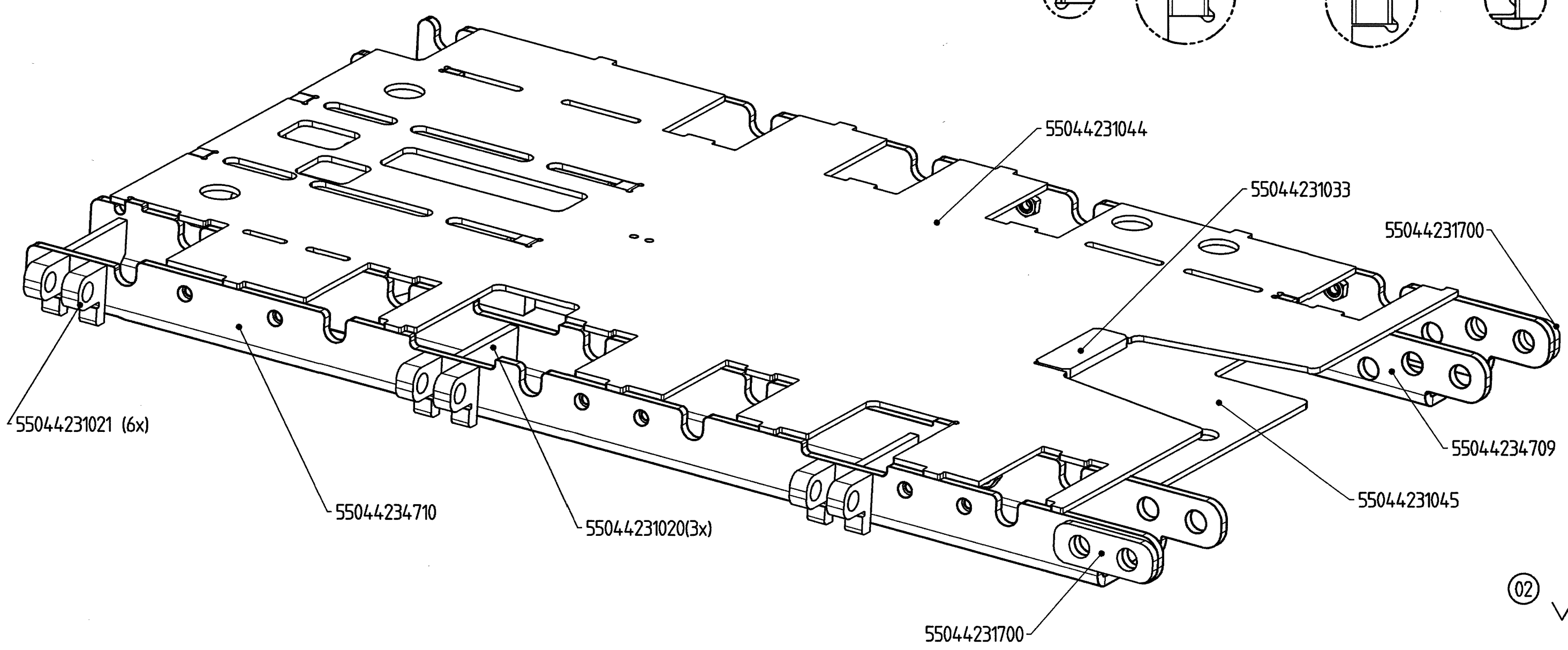
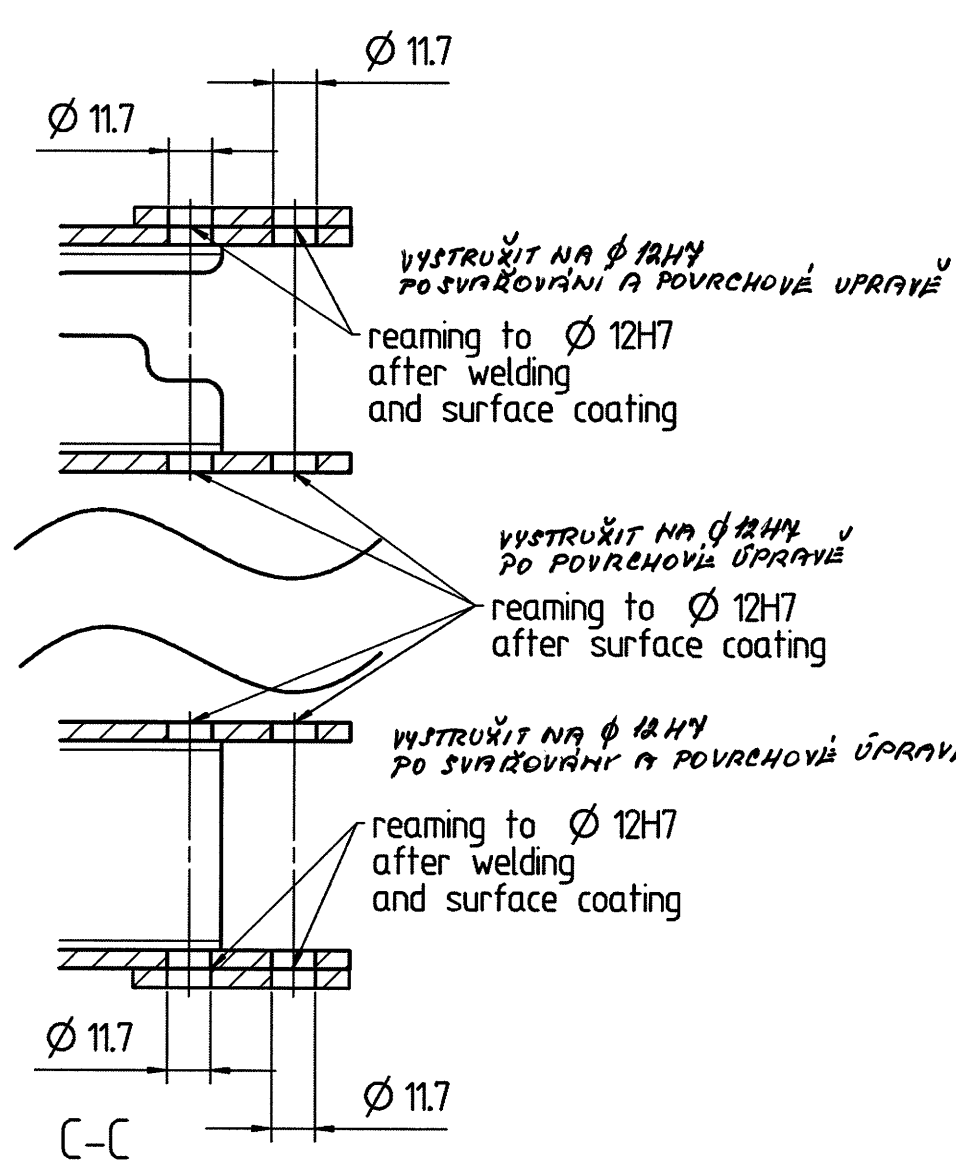
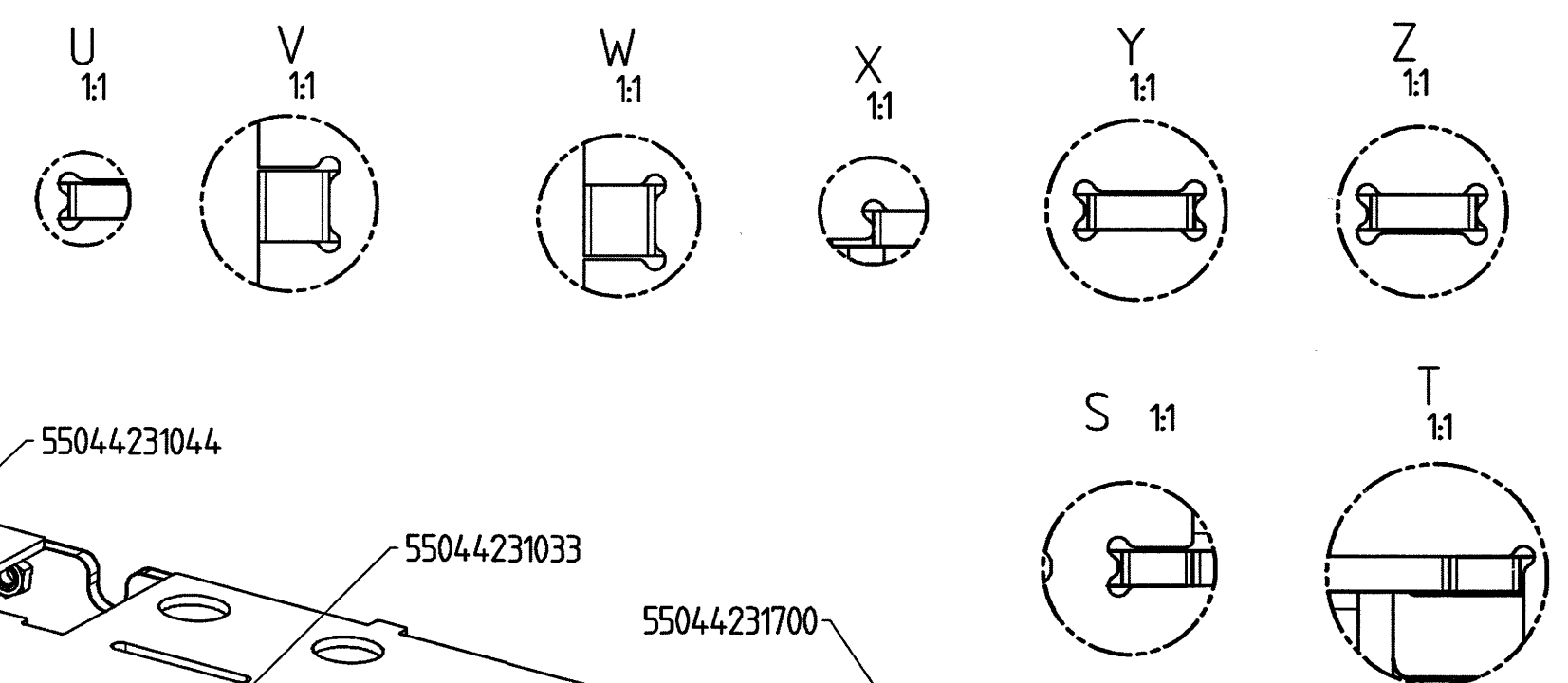
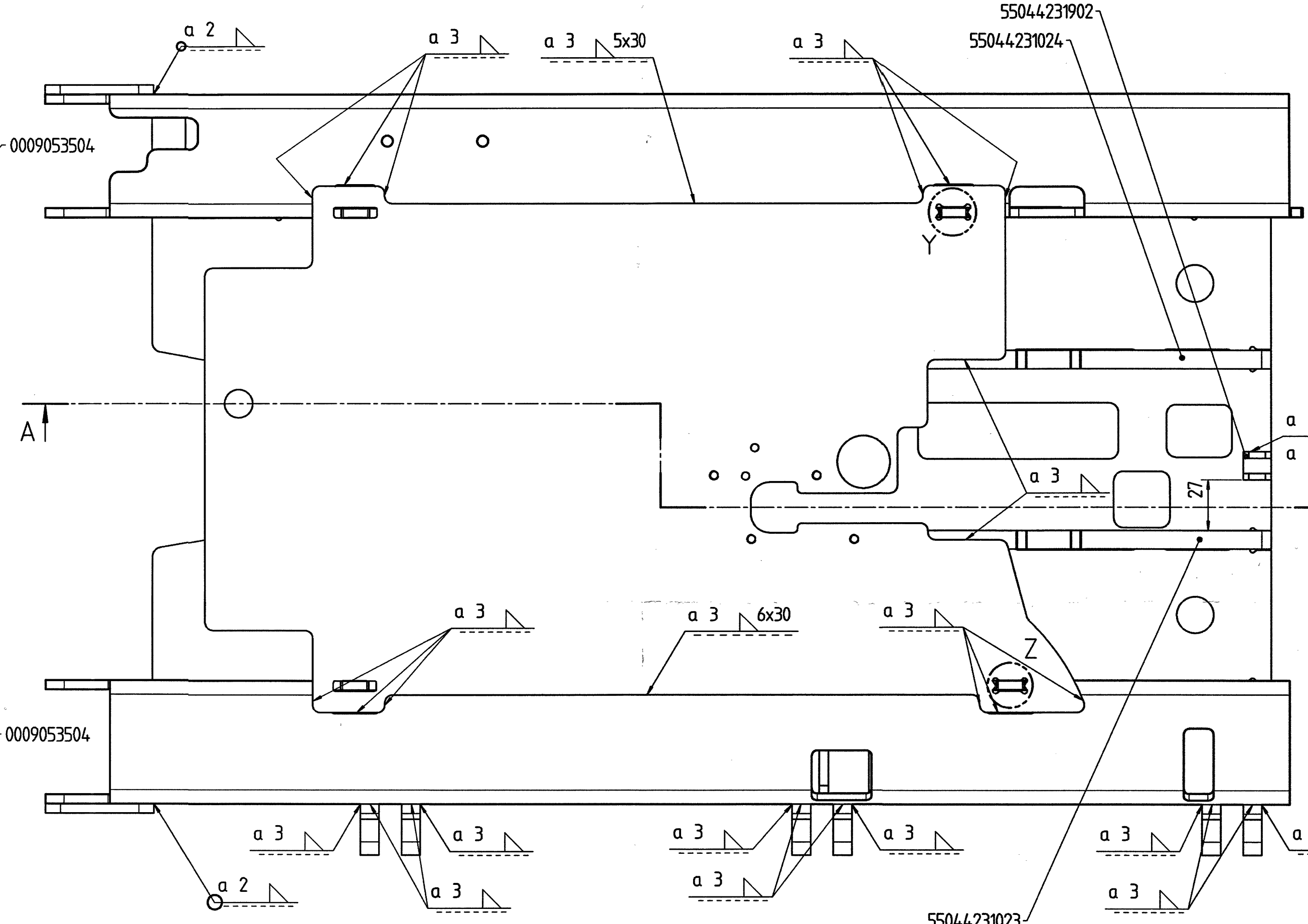
PŘEKLAD

date: 10-01-2018

PROVEDLA
JANA PROKEŠOVÁ



M-M



- 6 -02- 2018
ARCHIV 2
2M/18/00036

Obecná skupina pro hodnocení
Poloha referenčních značek svařence
Postup při svařování WPS
Specifikace postupu svařování WPS
Test specifikace
Požadavky na výrobce

General Assessment groups	EN ISO 5817-C
Position for welder reference markers	SM
Welding procedure specification WPS	50988839001
Stud welding procedure specification WPS	50988839006
Specification test	50988839800
Requirements to manufacturers	WN 10570-1

First angle projection	Index	alteration	Change no	Fit	Toler.
General tolerance (GT) in mm	Index	alteration	Change no	Fit	Toler.
Size range	Index	alteration	Change no	Fit	Toler.
GT coarse	Index	alteration	Change no	Fit	Toler.
L 1 2 3 4	Index	alteration	Change no	Fit	Toler.
1 2 3 4	Index	alteration	Change no	Fit	Toler.
Lengths (L) and angle (α) = ±GT	Index	alteration	Change no	Fit	Toler.
Tolerance Symbols ISO 1101	Index	alteration	Change no	Fit	Toler.
○ roundness = 1/2α-Tol	Index	alteration	Change no	Fit	Toler.
-□ straightness/flatness = AT	Index	alteration	Change no	Fit	Toler.
⊙ concentricity/run out = AT	Index	alteration	Change no	Fit	Toler.
// symmetry = AT	Index	alteration	Change no	Fit	Toler.
/ / parallelism = AT	Index	alteration	Change no	Fit	Toler.
⊕ position = AT	Index	alteration	Change no	Fit	Toler.

Material:	Blank no:	Weight:
PPAP		15.2
Date	Name	
Drawn 06.07.2017		
Checked 07.07.2017		
Auth'd 20.07.2017		
M.check 24.07.2017		
Title: assy.		
battery carrier		
Prod.		
Scale		
1:2		
1:1		
Sheet:		
1		
of:		
1		

DIN 50979-ZnFe12/Fn1/2

Released

1535168/D2D/001/02 A1